

Akulon[®] Ultraflow K–FHGM24

PA6—(GF+MD)30

10% Glass Reinforced, 20% Mineral Reinforced, Heat Stabilized, High Flow

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	DRY / COND		
Molding shrinkage (parallel)	0.4 / *	%	ISO 294–4
Molding shrinkage (normal)	0.93 / *	%	ISO 294–4
MECHANICAL PROPERTIES	DRY / COND		
Tensile modulus	7500 / 3500	MPa	ISO 527–1/–2
Stress at break	97 / 55	MPa	ISO 527–1/–2
Strain at break	2.3 / 5	%	ISO 527–1/–2
Flexural modulus	6750 / 3250	MPa	ISO 178
Flexural strength	145 / 75	MPa	ISO 178
Charpy impact strength (+23°C)	35 / 45	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	30 / 30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	3.5 / 6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (–30°C)	3 / 4	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	190 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	210 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.35 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.6 / *	E–4/°C	ISO 11359–1/–2
ELECTRICAL PROPERTIES	DRY / COND		
Relative permittivity (100Hz)	3.5 / 14	–	IEC 62631–2–1

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Relative permittivity (1 MHz)	3.3 / 4.5	–	IEC 62631–2–1
Dissipation factor (100 Hz)	50 / 3200	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	140 / 1200	E–4	IEC 62631–2–1
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 62631–3–1
Surface resistivity	– / 1E13	Ohm	IEC 62631–3–2
Comparative tracking index	500 / –	V	IEC 60112
OTHER PROPERTIES	DRY / COND		
Water absorption	6.5 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1350 / –	kg/m³	ISO 1183